Box 1



1. Place front leg/monitor arm assembly into large inner box. Place packing material under performance monitor, monitor arm swivels and leveling feet.



2. Wrap packing material around performance monitor, monitor arm swivels and leveling feet. Fold reinforcing cardboard over the monitor.



3. Tape large inner box shut.



4. Slide shuttle into plastic sleeve and place into the small inner box. Tape up box.



5. Wrap seat to end of rail assembly.



6. Wrap box around rail assembly.



Box 1 continued



7. Position the large inner box in the bottom of the large shipping box. Place the rail assembly, shuttle channel and rear foot assembly boxes on top of the large inner box. Close and tape box.

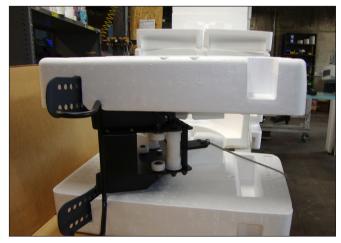
Box 2



1. Place foot carriage in one half of foam insert.



3. Position filler box against bottom of foot carriage/ foam assembly.



2. Place other half of foam insert on opposite side of foot carriage.



4. Wrap stretch wrap around foot carriage and filler box. Ten wraps is sufficient.



Box 2 continued



5. Position flywheel return assembly with the flywheel facing up.



6. Protect assembly box arm and handle by wrapping them with stretch wrap.



7. Wrap flywheel with stretch wrap. Three wraps is suffucient.



8. Position the flywheel return assembly so that the flywheel is facing down.



9. Hold handle against top of return mechanism box and wrap with stretch wrap.



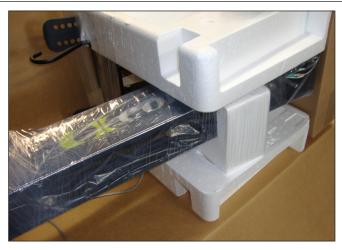
10. Center foam u-block under the return mechanism box under the letters "ep" of the Concept2 logo.



Box 2 continued



11. Place foam u-block with plastic protector at end of return mechanism box and wrap all with stretch wrap.



12. Slide return mechanism box into foot carriage packaging.



13. Coil drive cord and wrap against return mechanism frame.



14. Add top foam cross-block.



15. Tape box.

